



Roller chain transmission

i	Calculation without errors.	Sprocket1	Sprocket2	
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ii Project information

? Input section

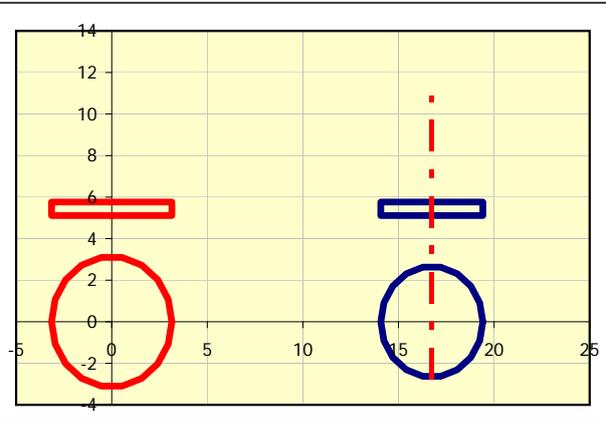
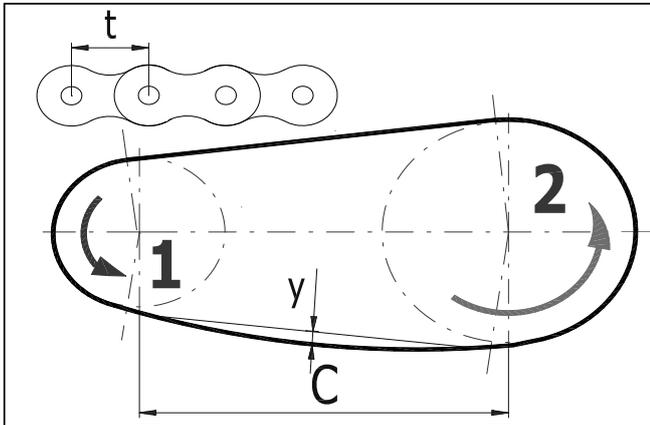
1.0 The manner of loading, working parameters

1.1	Calculation units	Imperial (lbf, in, HP,...)			
1.2	Transferred power	P	1.46	1.43	[HP]
1.3	Speed of the sprocket wheel (desired)	n	175	210	[/min]
1.4	Speed of the sprocket wheel (actual)	n	175	207.81	[/min]
1.5	The desired / actual transmission ratio	i	0.833	0.842	
1.6	Torque	Mk	525.60	433.76	[lb.in]
1.7	The type of driving machine (loading)	B...Moderate shocks			
1.8	The type of driven machine (loading)	A...Smooth			
1.9	Type of lubrication	A...Requested failure free			
1.10	Number of links of the chain	Even only			
1.11	Number of teeth of the sprocket wheel	Even and odd		Even and odd	

2.0 Automatic design

3.0 Design and calculation

3.1	Chain selection - Standard chain No. (Pitch)	40 - 1 (0.5)			
3.2	Chain pitch / chains strands number	t	0.500	1	
3.3	Sprocket - number of teeth / recommended	z	38	32	22 (min=11)
3.4	Pitch diameter	Dp	6.055	5.101	[in]
3.5	Desired axis distance / recommended	C	16.70	20	[in]
3.6	Actual axis distance / min.-max.	C	16.74	7.8 - 80	[in]
3.7	Number of chain links	X	102	102	
3.8	Length of the chain	L	51		[in]
3.9	Speed of the chain / max	v	277.38	< 4491	[ft/min]
3.10	Design power / table power	Pp	1.32	< 3.1	[HP]
3.11	Tensile force / Centrifugal force	Fu/Fc	173.7	0.3	[lbf]
3.12	Breaking force (table) / Force on the chain	FB/Fr	3186	174.0	[lbf]
3.13	Static coefficient of safety against breakage	SB	18.31	> 13.27	
3.14	Dynamic coefficient of safety against breakage	SD	18.31	> 12.76	
3.15	The calculated / permitted pressure in the chain joint	p	2551	< 3090.6	[psi]
3.16	Level of safety of the chain joint	SP	1.21	> 1.00	
3.17	Total weight of the transmission / chain	m	5.06	1.83	[lb]



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Results section

4.0 Results, coefficients

4.1 Coefficients for power corrections

- 4.2 Coefficient of the number of teeth
- 4.3 Coefficient of the transmission ratio
- 4.4 Coefficient of shock (Service factor)
- 4.5 Coefficient of distances of axes
- 4.6 Coefficient of lubrication
- 4.7 Coefficient of temperature
- 4.8 Coefficient of service life
- 4.9 Calculation and setting of coefficients according to
- 4.10 Recommended type of lubrication
- 4.11 Type of lubrication (permissible)
- 4.12 Maximum slackness of the chain
- 4.13 Minimum / Maximum speed of sprocket 2
- 4.14 Coefficient of speed variation

K1	0.70	0.70
K2	1.22	1.22
K3	1.00	1.00
K4	1.07	1.07
K5	1.00	1.00
K6	1.00	1.00
K7	1.00	1.00

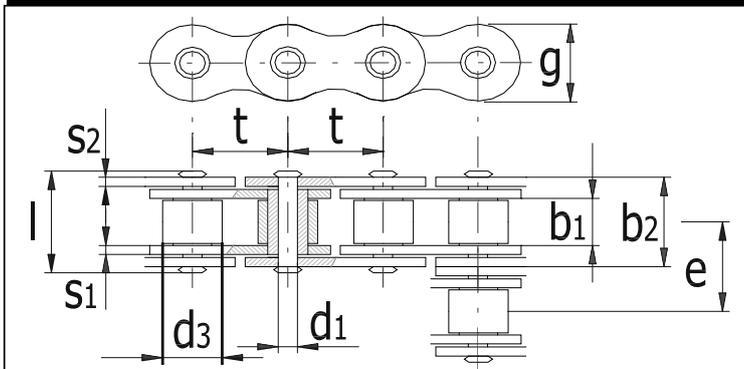
ASME B29.1M

Oil pressure circulation lubrication

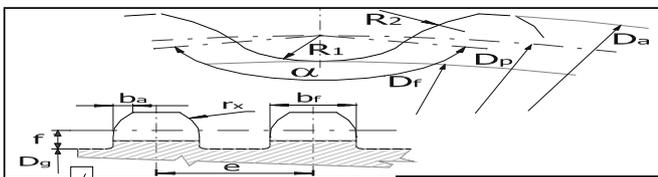
Oil dip with splash ring

y	0.33	[in]
	276.43	278.72 [ft/min]
ξ	0.82	[%]

5.0 Dimensions



d1	0.156	[in]
d3	0.312	[in]
b1	0.312	[in]
b2	0.432	[in]
t	0.500	[in]
g	0.472	[in]
l	0.650	[in]
e	0.000	[in]
s1	0.060	[in]
s2	0.060	[in]



Da	6.289	5.336	[in]
Dp	6.055	5.101	[in]
Df	5.734	4.781	[in]
R1	0.160		[in]
R2	2.776	2.139	[in]
α	127.632	127.188	[°]

6.2 2D drawing scale

6.3 Detail:

Automatic

Sprocket1

